OPERATOR’S MANUAL

MIDSIZE EXTRACTOR

Model PFX1080

WARNING: OPERATOR MUST READ AND UNDERSTAND THIS MANUAL COMPLETELY BEFORE OPERATING THIS EQUIPMENT.

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Save These Instructions
Congratulations on your purchase of a Powr-Flite extractor. You are now equipped to handle any and all commercial carpet cleaning jobs.

**IMPORTANT SAFETY PRECAUTIONS**

**IMPORTANT SAFETY INSTRUCTIONS**

**READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE USING THIS UNIT**

Read and understand this owner’s manual and all labels on the unit before operating. Safety is a combination of common sense, staying alert and knowing how your unit works. Use this unit only as described in this manual. Use only manufacturer’s recommended attachments. To reduce the risk of personal injury or damage to your unit use only recommended accessories.

**WARNING**  
To avoid fire, DO NOT use with a flammable or combustible liquid or clean floor.  
**WARNING**  
To avoid electric shock, DO NOT expose to rain. Store Indoors.

When using this Midsize extractor, basic precautions should always be followed, including the following:

1) DO NOT leave unit when plugged in. Unplug from outlet when not in use and before servicing.  
2) DO NOT allow unit to be used as a toy. Close attention is necessary when used around or near children.  
3) Use only as described in this manual. Use only manufacturer’s recommended attachments.  
4) DO NOT use with damaged cord or plug. If unit is not working properly because it has been dropped, dropped into water, left outdoors, or damaged in any way, contact a service center  
5) DO NOT handle plug or appliance with wet hands.  
6) DO NOT put any objects into openings.  
DO NOT use with any opening blocked: keep free of dust, lint, hair, or anything that may reduce air flow.  
7) Keep hair, loose clothing, fingers, and all parts of body away from openings and moving parts.  
8) DO NOT pick up anything that is smoking or burning such as cigarettes, matches, or hot ashes.  
9) DO NOT use to pick up hazardous chemicals.  
10) Turn off all controls before unplugging.  
11) Turn unit off immediately if foam or liquid comes from machine exhaust. Empty & clean out recovery (dirty) tank and use defoamer to correct the problem.  
12) DO NOT use to pick up flammable or combustible liquids such as gasoline or use in areas where they may be present.  
13) DO NOT use where oxygen or anesthetics are used.  
14) Replace damaged or worn parts immediately with genuine original equipment parts to maintain safety.  
15) This unit must be connected to a properly grounded outlet only. See grounding instructions.
GROUNDING INSTRUCTIONS

DANGER: Improper use of the grounding plug can result in a risk of electric shock.

WARNING!
Improper connection of the equipment-grounding conductor can result in a risk of electric shock. Check with a qualified electrician or service person if you are in doubt as to whether the outlet is properly grounded. DO NOT modify the plug provided with the appliance. If it will not fit the outlet, have a proper outlet installed by a qualified electrician.

GROUNDING METHODS

This extractor must be properly grounded. If it should malfunction or breakdown, grounding provides a path of least resistance for electrical current to reduce the risk of electric shock. This machine is equipped with a pigtail cord having an equipment-grounding conductor and grounding plug. The pigtail must be inserted into an appropriate 12 gauge 3 prong extension cord. This unit is for use on a nominal 120 volt circuit and has a grounded plug that looks like the plug illustrated in (Fig. A).

![Grounding Outlet Diagram](FIG. A)

Shipping and Damage

This equipment is thoroughly inspected, tested, and packaged to provide equipment in good operating condition. It is beyond our control after the equipment is turned over to a freight carrier. The freight carrier received and signed for the equipment in good condition. Consequently, it is most important to protect your interest by carefully complying with the following instructions:

Please inspect your cartons for any damage (including concealed damage) that might have occurred during shipment. Any damage is the responsibility of the freight carrier and should be reported to the freight carrier immediately. It is your responsibility to issue a claim and to receive compensation from the freight carrier for any damage done in transit. Damage of this sort is not warranted.
General Instructions for the PFX1080 Midsize Series Extractor

Follow these easy step by step instructions to ensure proper operating performance.

1. Fill up the fresh water solution tank with tap water that is 120-135 degrees and approved carpet cleaning chemical if you are not pre-spraying your chemical on the carpet.

2. Attach two a 12 gauge extension cord (NOT INCLUDED) to the pigtail cord located on the lower backside of the unit.

3. Plug the extension cord into a grounded 20 amp wall socket circuits.

4. Attach the hose system to the unit and to your carpet wand.

5. Turn on the pump to the “ON” position.

6. Turn vacuum switches to the “ON” position one at a time to begin cleaning.

7. Anyone designated to operate this equipment must, without fail, read and thoroughly understand all instructions and precautions prior to use.

8. Never use equipment out of doors or in the rain.

9. Never use flammable or explosive materials in or around this equipment!!!

10. When recovery tank is full, empty by using drain hose at rear of machine. If a pail is used to empty the recovery tank, do not use the same pail to fill the solution tank as this can result in putting dirt and grit into the solution line that can plug filters, orifices, and generally degrade the solution line system (do not reuse solution).

11. To empty solution tank, detach the wand from the end of the vacuum hose and insert the vacuum hose into the solution tank. Turn the vacuum switches to “ON” position and transfer solution to vacuum tank and dispose of as outlined in #10. Clean vacuum stack filter at this time.

**Maintenance**

To receive reliable service from this equipment, regular daily maintenance is a requirement. Fabric cleaning, both carpet and upholstery, are very dirty environments for any equipment. The following recommendations are offered.

1. Keep the equipment clean, both inside and out.

2. Lubricate brass quick disconnects and drain valves with a quality lubricant such as WD-40®.

3. Flush solution systems after use with clear, clean water. (A white vinegar solution may also be used). This will counter-act hard water and alkaline deposits and aid in keeping orifices clean.

4. Do not allow fluid either in solution or waste tank to sit overnight. The unit should be emptied and cleaned daily.

5. Clean the strainer in the solution tank, the filters on the vacuum stack in vacuum tank and all lint filters in the inlet or vacuum tanks daily. Water from vacuum tank.
6. Do not use the same receptacle (pail) to fill solution tank that has been used to remove waste water from vacuum tank.

7. When the unit is not in use, leave the vacuum tank lid open.

8. At the end of each day, run the vacuum for 3 minutes with lid open and filter off.

**Warnings**

1. Do not break off or pull the grounding prong on the plug.

2. Do not attempt repair on a warrantied machine unless instructions to perform it by an authorized shop are obtained from the factory.

3. Do not use citrus-based (D-Limonene) cleaners in this machine.

4. Do not use cleaning chemicals in this machine except those recommended for steam-type extraction equipment. The use of any chemicals with abrasive additives voids the warranty.

5. Do not use any replacement parts except those specified on the parts list. Performance of the machine could be affected if substitutions are made.

6. Do not use water in excess of 140° F (62° C) through the pump system. It could damage the seals and polypropylene casing of the diaphragm pump.

7. Follow maintenance schedule strictly.

8. Failure to comply with the above warnings instructions will void the warranty.
Safety Precautions

These precautions are designed with the safety of the operator, the equipment, and others in mind and must be followed at all times to avoid serious personal harm and/or death, and damage to the unit.

1. Always use a grounded electrical outlet.

2. Always disconnect electric cable from electrical outlet before attempting to make any adjustments or repairs.

3. Never use this equipment as a toy.

4. Never use equipment near or around flammable or explosive materials, fuels, or solvents.

5. Never put flammable materials, fuels, or solvents into equipment.

6. Never lift the machine by pressure regulator (on heated model).

7. Do not allow the unit to freeze!

8. The equipment was not designed to be used outdoors or in the rain.

9. Do not operate in standing water.

10. Wear safety equipment and clothing to protect from extremely hot water.

11. Do not operate equipment under any unsafe condition.

12. Do not operate if power cords, hoses, etc. are cracked, frayed, leaking, or otherwise in need of repair.

Storage of Equipment

1. Store extractor indoors in dry area.

2. Recovery and solution tank should be empty and clean when the extractor is not in use.

3. Leave the recovery lid and drain hose open to air out the recovery tank.

4. Do not store in freezing temperature.

5. A small amount of windshield washer fluid may be left in the pump and internal solution line for protection against freezing.
### ELECTRICAL SYSTEM

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<thead>
<tr>
<th>PROBLEM</th>
<th>POSSIBLE CAUSE</th>
<th>SOLUTION</th>
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| No electrical power.                 | 1. Defective power cord.  
2. Circuit breaker off or fuse blown. | 1. Replace  
2. Turn circuit breaker on or replace fuse.  
Unplug any equipment using the same circuit. |
| Switch is turned on.                | 1. Faulty electrical cable.  
2. Defective switches.  
3. Loose terminal. | 1. Repair or replace.  
2. Replace.  
3. Replace. |

### VACUUM SYSTEM

<table>
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| Vacuum motor on, low or no vacuum at wand.                             | 1. Drain hose open.  
2. Defective vacuum hose  
Kinks in vacuum hose.  
3. Vacuum disconnected.  
4. Damaged recovery  
5. Lint clogging ball type shutoff screen.  
6. Loose hose connection  
2. Repair or replace hose.  
3. Open machine, connect vacuum hose to recovery tank.  
4. Replace tank lid. Recovery tank lid must be closed.  
5. Clean out fibers and accumulated dirt from screen.  
6. Check for leaks between stand pipe and around clamps and cuffs vacuum motor. Replace damaged hose(s).  
7. Check air flow by removing hose from machine and feel the exhaust under the machine. Remove obstruction. |
| Motor running and no vacuum and no exhaust from the blowport.          | 1. Faulty vacuum motor.  
2. Water shutoff closed.                                               | 1. Replace.  
2. Clean water shutoff screen. |
| Premature closing of ball type shutoff. Ball type shutoff failing to release after recovery tank is drained. | 1. Dirty or clogged shut off filter screen.  
2. Ball coated with detergent or other foreign material.  
2. Remove and rinse ball with clean water.  
3. Bend screen by squeezing slightly by hand until there is an obvious space between ball and inside of screen. |
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| Foam/dirty solution coming out of vacuum exhaust port. | 1. Foam carpet bypassing water shutoff.  
2. Elbow in vacuum tank is not positioned correctly. | 1. Use additional defoamer.  
2. The elbow should be pointed directly at the side wall of the tank away from the ball type shutoff. |
| Pump motor but no spray through jets.        | 1. Clogged or faulty solution control valve.         | 1. Check intake on valve and remove lint or other foreign material.  
2. Clogged or faulty quick disconnect on housing. |
|                                              | 3. Punctured pump diaphragm.                         | 3. Replace with diaphragm repair kit.                                     |
| Uneven spray from jet. Spray weak or uneven. | 1. Clogged strainer in solution tank.                | 1. Unscrew strainer and remove lint and any other foreign material from screen.  
2. Clogged jet.                                | 2. Remove and clean.                                      |
| Leaking or stuck solution valve.             | 1. Foreign material in valve.                        | 1. Remove brass hex plug, clean valve and replace.                       |
|                                              | 2. Loose brass hex nut.                              | 2. Reseal hex and plug.                                                   |
|                                              | 3. Valve or seals worn                               | 3. Replace worn parts with solution valve repair kit.                     |
| Pump motor not working.                     | 1. Loose wiring                                      | 1. Tighten wiring                                                        |
|                                              | 2. Defective pump pressure switch.                   | 2. Replace with new pressure switch assembly.                            |
|                                              | 3. Motor burnout                                     | 3. Replace pump motor                                                     |
| Pump pressure low                           | 1. Clogged screens on strainer in solution tank.     | 1. Unscrew strainer remove lint and any other foreign material from screen.  
2. Punctured pump diaphragm.                  | 2. Replace with diaphragm repair kit.                                      |
| Pump pressure varies.                       | 1. Worn carbon brushes.                              | 1. Replace brushes.                                                      |
|                                              | 2. Defective pump pressure control switch.          | 2. Replace.                                                              |
Powr-Flite Warranty Statement
All Powr-Flite equipment has been tested and inspected at the factory and is guaranteed to be free from defects in material and workmanship for the duration described below. For full details, contact your authorized Powr-Flite Distributor, Service Center, or the Powr-Flite Technical Service Department.

<table>
<thead>
<tr>
<th>Warranty Duration</th>
<th>Parts/Labor</th>
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<tbody>
<tr>
<td>5 Years</td>
<td>Tanks</td>
</tr>
<tr>
<td>2 years</td>
<td>Motors</td>
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<td>1 Year</td>
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IMPORTANT WARRANTY CONDITIONS:
Warranty starts from the date of sale to the consumer or, at Powr-Flite’s discretion, six months after the dealer has purchased the unit from Powr-Flite, whichever comes first. All non-wear parts purchased after machine warranty expiration are warrantied for one year. Proof of purchase is required to process all claims. Powr-Flite sales and service representatives are not authorized to waive, alter, or increase the terms of this warranty.

Warranty DOES NOT cover the following:
- Routine wear and tear items such as brushes, filters, points, plugs, bulbs, switches, brooms, wheels/tires, casters, fuses, belts, hoses, and sheer pins/motor couplings.
- Damage that occurs during shipping. A claim should be filed directly with the carrier to collect damages.
- Unauthorized machine modifications or parts not purchased directly from Powr-Flite or an authorized reseller.
- Failure to properly inspect, maintain, operate, and store the machine. Misuse/abuse is determined at Powr-Flite’s sole discretion and examples include damage from pressure washing the machine, exposing the machine to rain, cold, or snow, and damage to the vacuum motor caused by failure to use defoamer.
- Cleaning and refinishing charges or machine downtime. Rentals and other replacement machines are not available from Powr-Flite during the repair period.