Read and follow all instructions, warnings and cautions before using this vacuum/blower!
1-800-880-2913
CARE OF THIS VACUUM CLEANER

Treat this unit as you would any other high grade precision made product. Dropping, unreasonable bumping across thresholds and other misuses may result in a damaged unit which will not be covered by warranty. When not in use, power cord should be wrapped around motor head for storage.

If damage is discovered, immediately notify the transportation company that delivered your vacuum. As a shipper, we are unable to report claims for concealed damage. You must originate any claim within 5 days of delivery.

This manual is for your protection and information. PLEASE READ CAREFULLY since failure to follow precautions could result in discomfort or injury. When using electrical equipment, basic safety precautions should always be followed.

THANK YOU FOR CHOOSING POWR-FLITE®!
IMPORTANT SAFETY PRECAUTIONS

WARNING!: To reduce the risk of fire, electric shock or injury

FOR DRY UNITS

Electric shock could occur if used on wet surfaces.
DO NOT expose to rain.
Store Indoors

FOR WET UNITS

To avoid electric shock, DO NOT expose to rain. Store Indoors. Electric shock could occur if power nozzle is used on wet surfaces.

When using this electric vacuum / blower, basic precautions should always be followed, including the following:

1) **DO NOT** leave unit when plugged in. Unplug from outlet when not in use and before servicing.

2) **DO NOT** allow unit to be used as a toy. Close attention is necessary when used around or near children.

3) Use only as described in this manual. Use only manufacturer’s recommended attachments.

4) **DO NOT** use with damaged cord or plug. If unit is not working properly because it has been dropped, dropped into water, left outdoors, or damaged in any way, contact a service center of Powr-Flite®.

5) **DO NOT** pull or carry by cord, use cord as a handle, close door on cord, or pull cord around sharp edges or corners. **DO NOT** run unit over cord. Keep cord away from heated surfaces.

6) **DO NOT** unplug by pulling on cord. To unplug, grasp the plug, not the cord.

7) **DO NOT** handle plug or appliance with wet hands.

8) **DO NOT** put any objects into openings. **DO NOT** use with any opening blocked: keep free of dust, lint, hair, or anything that may reduce air flow.

9) Keep hair, loose clothing, fingers, and all parts of body away from openings and moving parts.

10) **DO NOT** pick up anything that is smoking or burning such as cigarettes, matches, or hot ashes.

11) **DO NOT** use without dust bag and/or filters in place for dry operation, and wet adapter for wet operation.

12) Turn off all controls before unplugging.

13) Use extra care when cleaning on stairs.

14) **DO NOT** use use to pick up flammable or combustible liquids such as gasoline or use in areas where they may be present.

15) **DO NOT** use where oxygen or anesthetics are used.

16) **DO NOT** use an extension cord unless absolutely necessary. If an extension cord is used, then wire size must be #14 or larger and should not exceed 50 ft. in length. Extension cord must be a three-wire type to insure grounding protection.

17) Replace damaged or worn parts immediately with genuine original equipment parts to maintain safety.

18) This unit must be connected to a properly grounded outlet only. See grounding instruction. If your vacuum/blower has an outlet for a motorized power nozzle, always turn it off before connecting or disconnecting the motorized nozzle.

SAVE THESE INSTRUCTIONS
DANGER: Improper use of the grounding plug can result in a risk of electric shock.

GROUNDING METHODS

This unit is for use on a nominal 120 volt circuit, and has a grounded plug that looks like the plug illustrated in (Fig. A). A temporary adapter that looks like the adapter illustrated in (Fig. B&C) may be used to connect the plug to a 2-pole receptacle as shown in (Fig. B) if a properly grounded outlet is not available.

The temporary adapter should be used only until a properly grounded outlet (Fig. A) can be installed by a qualified electrician. The green color rigid ear, lug, or the like extending from the adapter must be connected to a permanent ground such as a properly grounded outlet box cover. Whenever the adapter is used, it must be held in place by a metal screw.

NOTE: In Canada, the use of a temporary adapter is not permitted by the Canadian Electrical Code.

WARNING!
Improper connection of the equipment-grounding conductor can result in a risk of electric shock. Check with a qualified electrician or service person if you are in doubt as to whether the outlet is properly grounded. DO NOT modify the plug provided with the appliance. If it will not fit the outlet, have a proper outlet installed by a qualified electrician.
MEDIDAS DE SEGURIDAD

PARA SU SEGURIDAD

1) **NO DEJE** la aspiradora enchufada. Desconectela cuando no la use y antes de darle servicio.
2) **NO PERMITE** que se use como juguete. Ponga atención cuando se use cerca de niños.
3) **USE SE SOLAMENTE** de acuerdo a las instrucciones y con accesorios recomendados por el fabricante.
4) **NO USE** con el cable o clavija dañados. Si la unidad ha sido golpeada, mojada, o dañada en algún modo llame al centro de servicio o Powr-Flite®.
5) **NO JALE** o carque del cable, no machuque el cable o lo estire sobre objetos filosos. **NO USE** la unidad sobre el cable.
6) **NO DESENCHUFE** jalando el cable. Para hacerlo jale de la clavija no del cable.
7) **NO TOMÉ** la clavija o el aparato con las manos mojadas.
8) **NO TAPE** objetos en las ventilas. **NO USE** si alguna está tapada. Mantenga limpia de polvo, pelusa o cualquier obstrucción
9) Mantenga el pelo, ropa suelta manos y partes del cuerpo lejos de las aberturas y partes móviles.
10) **NUNCA** aspire objetos que mandose o humeando como cigarros, cerillos o cenizas calientes.
11) **NO USE** sin bolsa para polvo o filtro para operación en seco o adaptador para líquidos para operación humeda.
12) Apague todos los controles antes de desconectar.
13) Use extremo cuidado al limpiar en tapas.
14) **NO UTILIZE** la unidad para levantar líquidos inflamables o combustibles como gasolina; o use en áreas donde se encuentren estos líquidos.
15) Replacen los partes gastadas o dañadas inmediata-mente para mantener la seguridad.
16) Esta unidad debe ser conectada a un enchufe correctamente aterrizado solamente. Vea los instrucciones de tierra. Si su aspiradora/soplador tiene un enchufe para una boquilla de potencia, apague siempre antes de conectar o desconectar la boquilla.
17) **NO USE** donde oxígeno o anestesicos sean empleados.
18) **NO USE** extensión electrica mas que cuando sea absolutamente necesario. Si usa extensión, el cable debe de ser calibre #14 o mayor y no debe exceder 50 pies de longitud. El cable extensión debe ser de 3 polos para asegurar protección de tierra.

INSTRUCCIONES DE TIERRA

¡PELIGRO!
Una conexión incorrecta de tierra puede resultar en una descarga eléctrica. Consulte con un electricista calificado o persona de servicio si tiene duda acerca del enchufe y su tierra. No modifique el enchufe de las unidad. Si no encaja en el enchufe, haga instalar un enchufe apropiado por un electricista calificado.
**COVER ASSEMBLIES**

<table>
<thead>
<tr>
<th>ref #</th>
<th>order #</th>
<th>description and model numbers</th>
</tr>
</thead>
<tbody>
<tr>
<td>3</td>
<td>C9M</td>
<td>blue cover assembly, complete with float cage, models PF20, PF26, PF27</td>
</tr>
<tr>
<td>5</td>
<td>C12M</td>
<td>top dome assembly with blower port and handle, fits all models PF20, PF26, PF27</td>
</tr>
<tr>
<td>5</td>
<td>C16M</td>
<td>blue cover only, models PF20, PF26, PF27</td>
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<td>3</td>
<td>C30M</td>
<td>chrome cover assembly, complete with float cage, models PF20, PF26, PF27</td>
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<tr>
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<td>C42M</td>
<td>blue cover only, models PF20, PF26, PF27</td>
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<tr>
<td>6</td>
<td>C79M</td>
<td>blower screen (to direct air), all models</td>
</tr>
<tr>
<td>5</td>
<td>C83M</td>
<td>chrome cover only, models PF20, PF26, PF27</td>
</tr>
<tr>
<td>3</td>
<td>C97M</td>
<td>chrome cover assembly, complete with float cage, models PF20, PF26, PF27</td>
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</tbody>
</table>

**COMPONENT PARTS**

<table>
<thead>
<tr>
<th>ref #</th>
<th>order #</th>
<th>description and model numbers</th>
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<tbody>
<tr>
<td>10</td>
<td>1969</td>
<td>lamb motor, 220V</td>
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<tr>
<td>10</td>
<td>1987</td>
<td>lamb motor, 110V</td>
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<tr>
<td>11</td>
<td>C1M</td>
<td>power head plug, black 13” 18/3</td>
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<tr>
<td>12</td>
<td>C5M</td>
<td>wheels</td>
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<tr>
<td>12</td>
<td>C10M</td>
<td>filter ring for 10 gallon filter</td>
</tr>
<tr>
<td>12</td>
<td>C11M</td>
<td>filter ring for 20 gallon filter</td>
</tr>
<tr>
<td>13</td>
<td>C17M</td>
<td>receptacle, power nozzle</td>
</tr>
<tr>
<td>14</td>
<td>C20M</td>
<td>vinyl coated wire hose cage, 10 gallon units</td>
</tr>
<tr>
<td>15</td>
<td>C21M</td>
<td>plastic drain valve</td>
</tr>
<tr>
<td>16</td>
<td>C22M</td>
<td>drain valve flange</td>
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<tr>
<td>17</td>
<td>C23M</td>
<td>caster</td>
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<tr>
<td>17</td>
<td>C25M</td>
<td>clamp assembly</td>
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<tr>
<td>18</td>
<td>C26M</td>
<td>vinyl coated wire hose cage, 20 gallon units</td>
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<tr>
<td>18</td>
<td>C27M</td>
<td>motor adapter</td>
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<tr>
<td>19</td>
<td>C28M</td>
<td>top motor gasket</td>
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<tr>
<td>20</td>
<td>C29M</td>
<td>motor gasket</td>
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<tr>
<td>21</td>
<td>C31M</td>
<td>float cage assembly</td>
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<tr>
<td>22</td>
<td>C32M</td>
<td>inlet fitting</td>
</tr>
<tr>
<td>23</td>
<td>C34M</td>
<td>dolly body, 20 gallon units</td>
</tr>
<tr>
<td>24</td>
<td>C35M</td>
<td>tool caddy, 20 gallon units</td>
</tr>
<tr>
<td>25</td>
<td>C36M</td>
<td>2 position push handle for 20 gallon unit</td>
</tr>
<tr>
<td>26</td>
<td>C37M</td>
<td>toggle switch</td>
</tr>
<tr>
<td>27</td>
<td>C38M</td>
<td>line cord</td>
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<tr>
<td>23</td>
<td>C43M</td>
<td>dolly body, 10 gallon units</td>
</tr>
<tr>
<td>28</td>
<td>C44M</td>
<td>gasket for AA140, AA141</td>
</tr>
<tr>
<td>29</td>
<td>C51M</td>
<td>top seal gasket</td>
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<tr>
<td>28</td>
<td>C70M</td>
<td>float ball only</td>
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<tr>
<td>30</td>
<td>C75M</td>
<td>pin and ring assembly for 2 position handle</td>
</tr>
<tr>
<td>31</td>
<td>C86M</td>
<td>panel nut for CSM</td>
</tr>
<tr>
<td>32</td>
<td>C87M</td>
<td>hub cap for CSM</td>
</tr>
<tr>
<td>33</td>
<td>C99M</td>
<td>retainer clip for C17M</td>
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<tr>
<td>24</td>
<td>C92M</td>
<td>tool caddy, 10 gallon units</td>
</tr>
<tr>
<td>34</td>
<td>C94M</td>
<td>gasket for float ball</td>
</tr>
<tr>
<td>25</td>
<td>C98M</td>
<td>2 position push handle, 10 gallon units</td>
</tr>
</tbody>
</table>

**CAN ASSEMBLIES**

<table>
<thead>
<tr>
<th>ref #</th>
<th>order #</th>
<th>description and model numbers</th>
</tr>
</thead>
<tbody>
<tr>
<td>7</td>
<td>C39M</td>
<td>can assembly, complete with hardware and wheels, models PF20, PF26, PF27</td>
</tr>
<tr>
<td>7</td>
<td>C40M</td>
<td>can assembly, complete with hardware and wheels, models PF20, PF26, PF27</td>
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<tr>
<td>8</td>
<td>C41M</td>
<td>can assembly, complete with hardware and wheels, models PF20, PF26, PF27</td>
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<tr>
<td>7</td>
<td>C91M</td>
<td>20 gauge stainless can assembly, complete with hardware and wheels, models PF25, PF25HM</td>
</tr>
<tr>
<td>9</td>
<td>C95M</td>
<td>20 gauge stainless can assembly, complete with hardware and wheels, models PF25, PF25HM</td>
</tr>
<tr>
<td>7</td>
<td>C99M</td>
<td>20 gauge stainless can assembly, complete with hardware and wheels, models PF35, PF35HM</td>
</tr>
</tbody>
</table>
### HEAD ASSEMBLIES

<table>
<thead>
<tr>
<th>ref #</th>
<th>order #</th>
<th>description and model numbers</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>C8M</td>
<td>head assembly complete with blue cover and blower port, models PF10, PF26, PF39, PF40</td>
</tr>
<tr>
<td>1</td>
<td>C81M</td>
<td>head assembly complete PF35SR</td>
</tr>
<tr>
<td>1</td>
<td>C82M</td>
<td>head assembly complete PF25SR</td>
</tr>
<tr>
<td>2</td>
<td>C84M</td>
<td>head assembly, complete with blue cover and blower port, models PF20, PF27</td>
</tr>
<tr>
<td>1</td>
<td>C96M</td>
<td>head assembly, complete with chrome cover and blower port, models PF35</td>
</tr>
<tr>
<td></td>
<td>HM7</td>
<td>head assembly, model PF35HM</td>
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### WANDS

<table>
<thead>
<tr>
<th>ref #</th>
<th>order #</th>
<th>description and model numbers</th>
</tr>
</thead>
<tbody>
<tr>
<td>--</td>
<td>CT9</td>
<td>6 foot straight extension wand, steel with swivel end</td>
</tr>
<tr>
<td>A3</td>
<td>CT14</td>
<td>1-1/2&quot;x54&quot; 2 piece chromed wand set</td>
</tr>
<tr>
<td>--</td>
<td>CT24</td>
<td>1-1/2&quot;x54&quot; 2 piece aluminum wand set</td>
</tr>
<tr>
<td>--</td>
<td>C24M</td>
<td>lock ring for above wands</td>
</tr>
<tr>
<td>--</td>
<td>C93M</td>
<td>screw on coupling for above wands, except CT7</td>
</tr>
<tr>
<td>B3</td>
<td>L1207</td>
<td>1-1/4&quot; slotted wand, straight</td>
</tr>
<tr>
<td>B4</td>
<td>L1221</td>
<td>1-1/4&quot; curved attachment end with swivel and suction control</td>
</tr>
</tbody>
</table>

### TK2
Fits Powr-Flite® PF25, PF27, PF35, and PF39

### TK4
Fits Powr-Flite® PF40
FOR DRY (ONLY) OPERATION OF VACUUM

Filter Installation
1) Disengage the three (3) retaining clamps that hold the motor head to the tank. Carefully remove the motor head and set aside.
2) Lift the cloth filter from the rim of the tank and remove any hoses, tools, etc. stored in the tank.
3) Install disposable paper filter bag as illustrated on page 10, (optional) set cloth filter bag on tank, replace motor head and snap down hold-down clamps.

CAUTION: Care should be exercised when handling motor head. Dropping motor head may cause permanent damage to internal components.

NOTE: DO NOT WASH CLOTH FILTER. Shrinkage to the cloth and damage to the gasket can occur.

Wet/dry vacuum cleaners are equipped with a by-pass motor, designed for wet or dry pick-up.

Wet Pick-Up Adaption
When ordered as a wet/dry vac, this unit is shipped with a dry filter for dry pick-up and a float cage assembly attached to motor head for liquid recovery. The safety float located in the protective frame of the float cage stops vacuum action of motor head when maximum recovery of liquid is reached.

1) Disengage the three (3) retaining clamps that hold the motor head to the tank. Carefully remove the motor head and set aside.
2) Lift the cloth filter from the rim of the tank and remove any hoses, tools, etc. stored in the tank.
3) Remove cloth filter from tank, replace motor head & cage and snap down hold-down clamps.

CAUTION: EXCESSIVE FOAM MUST BE REDUCED WITH A CHEMICAL DEFOAMER sprayed or poured into the tank. Powr-Defoamer part # K2 is recommended.

NOTE: In order to maintain maximum efficiency of this vacuum cleaner it is important to clean the cloth filter each time tank is emptied. To clean the cloth filter, shake off loose particles and brush exposed surface with a soft bristle brush.

FOR WET/DRY OPERATION OF VACUUM

Wet Pick-Up Maintenance
DO NOT store this unit with any liquid inside the vacuum tank. Before storing or converting over to dry pick-up, run emptied vacuum for approximately five minutes to eliminate moisture in the tank, hose, and attachments.

NOTE: CAUTION should be exercised when handling motor head. Dropping the motor head may cause permanent damage to internal components.
ASSEMBLY INSTRUCTIONS

VACUUM ASSEMBLY

TOOL CADDY
1) Attaches to top of handle facing tank.
2) Snap closures over top handle and Closures on each side of handle.

HANDLE
On 20 gallon units, this vacuum is shipped with the handle in storage position and must be moved to operating position. On 10 gallon units, the handle is shipped off and must be attached.

1) Firmly grasp speed pin on each side of handle and pull up and out.
2) Pulling handle slowly away from tank, align front handle holes with holes in handle bracket.
3) Insert speed pins through holes on both sides, locking handle in position. Attach tool caddy.

TOOL CADDY
Attaches to top of handle facing tank.

TOOLS & ATTACHMENT INSTALLATION & ASSEMBLY

HOSE CADDY
1) Standard equipment on 20 gallon units.
2) Shipped assembled.
3) Mounted to motor head with three tank mounted clamps.

HOSE AND SWIVEL CONNECTOR
The hose and swivel connector are pre assembled at the factory. To attach swivel connector to intake fitting on vacuum tank:
1) Line up the slots in swivel connector with retaining rivets on intake.
2) Insert swivel connector and twist clockwise until rivets reset against slot end.

TO ASSEMBLE WAND
The two piece wand requires assembly.
1) Align the button lock of the upper wand section with the opening for button lock in the lower wand section.
2) Push sections together until lock is accomplished.
To attach hose to wand, slide free end of hose onto the grooved end of upper wand.

TO ASSEMBLE TOOLS
1) Turn wand nut counterclockwise approximately four complete turns.
2) Insert the tool into wand and coupling.
3) While holding tool in place, turn nut clockwise until wand nut is fully locked.
REMOVAL OF LIQUIDS

REMOVAL OF LIQUID FROM VACUUM TANK

Tanks without drain valves

1) Disengage hold-down clamps on tank.

2) Remove motor head and wet pick-up adapter, carefully place to one side.

3) Pour liquid from tank into suitable drain.

Tanks with drain valves

1) Center the drain valve over drain in floor.

2) To open the drain, turn valve counterclockwise and continue turning until desired flow is reached.

3) To close, make sure there are no obstructions that will prevent valve from sealing, then turn valve clockwise until it is fully closed and sealed.

PAPER AND CLOTH FILTERS

FILTER INSTALLATION AND REMOVAL

To install paper and cloth filters

1) Expand filter bag pleats, then grasp scored ends of cardboard and pull forward completely onto inlet tube as close to tank wall as possible.

2) Position cloth filter assembly on the tank, then place motor head on tank and close clamps.

To remove loaded filter bag

1) Remove motor head and cloth filter assembly and lay cleaner on its side with inlet tube on top.

2) Pull bag out of tank using care not to puncture bag with inlet tube.

3) Re-seal cardboard flap that covered filter bag opening.

4) Install fresh new bag.
**IMPORTANTES MESURES DE SÉCURITÉ**

**AVERTISSEMENT!**: Pour réduire les risques d’incendie, de choc électrique ou de blessure:

**POUR APPAREIL SEC**

Pour réduire les risques de choc électrique, ne pas aspirer de matières humides. Ne pas exposer à l’intérieur.

**POUR APPAREIL HUMIDE**

Pour réduire les risques de choc électrique, ne pas exposer à la pluie et garder l’aspirateur à l’intérieur.

**POUR SÉCURITÉ**

1) **NE PAS** laisser l’appareil sans surveillance lorsqu’il est branché. Débrancher lorsque l’appareil n’est pas utilisée et avant l’entretien.

2) **NE PAS** permettre aux enfants de jouer avec l’appareil. Une attention particulière est nécessaire lorsque l’appareil est utilisé par des enfants ou à proximité de ces derniers.

3) N’utiliser que conformément à cette notice avec les accessoires recommandés par le fabricant.

4) **NE PAS** utiliser si le cordon ou la fiche est endommagé. Retourner l’appareil à un atelier de réparation s’il ne fonctionne pas bien, s’il est tombé ou s’il a été endommagé, oublié à l’extérieur ou immergé.

5) **NE PAS** tirer, soulever ou traîner l’appareil par le cordon. **NE PAS** utiliser le cordon comme une poignée, le coincer dans l’embrasure d’une porte ou l’appuyer contre des arêtes vives ou des coins. **NE PAS** faire rouler l’appareil sur le cordon. Garder le cordon à l’écart des surfaces chaudes.

6) **NE PAS** débrancher en tirant sur le cordon. Tirer plutôt la fiche.

7) **NE PAS** toucher la fiche ou l’appareil lorsque vos mains sont humides.

8) **N’INSÉRER** aucun objet dans les ouvertures. **NE PAS** utiliser l’appareil lorsqu’une ouverture est bloquée. S’assurer que de la poussière, de la peluche, des cheveux ou d’autres matières ne réduisent pas le débit d’air.

9) Maintenir les cheveux, les vêtements amples, le doigts et toutes les parties du corps à l’écart des ouvertures et des pièces mobiles.

10) **NE PAS** aspirer de matières en combustion ou qui dégagent de la fumée, comme des cigarettes, des allumettes ou des cendres chaudes.

11) **NE PAS** utiliser l’appareil si le sac à poussière ou le filtre n’est pas en place.

12) Mettre toutes les commandes à la position ARRÊT avant de débrancher l’appareil.

13) User de prudence lors du nettoyage des escaliers.

14) **NE PAS** aspirer des liquides inflammables ou combustibles, comme de l’essence, et ne pas faire fonctionner dans des endroits où peuvent se trouver de tels liquides.

15) Replacez taré parties vite à maintenir sécurité.

16) Ne brancher qu’à une prise de courant avec mise à la terre. Voir les instructions visant la mise à la terre.

**INSTRUCTIONS VISANT LA MISE À LA TERRE**

**AVERTISSEMENT!**

Un conducteur de terre mal raccordé peut entraîner un risque de choc électrique. Consulter un électricien ou un technicien d’entretien qualifié si vous n’êtes pas certain que la prise soit correctement mise à la terre. Ne pas modifier la fiche fournie avec l’appareil-se elle ne peut être inséré dans la prise, faire installer une prise adéquate par un electricien qualifié.

**CONSERVER CES INSTRUCTIONS**
### MAINTENANCE GUIDE

#### Loss of Suction

**CAUSE:**
1) Full paper filter bag.
2) Dry filter assembly clogged.
3) Clogged hose or wand.
4) Tank rim is dented.
5) Loose or broken fan.
6) Motor not working.
7) Float not functioning.
8) Gasket worn.

**SOLUTION:**
1) Replace paper filter bag.
2) Clean cloth filter.
3) Remove obstruction.
4) Replace tank.
5) Contact manufacturer of service center.
6) Contact manufacturer or service center.
7) Check to see if ball on rod moves freely or tank is full.
8) Replace gasket.

#### Motor is not running

**CAUSE:**
1) Broken switch.
2) Defective power cord.
3) Defective motor.
4) Blown fuse or tripped circuit breaker at power source

**SOLUTION:**
1) Contact manufacturer or service center.
2) Contact manufacturer or service center.
3) Contact manufacturer or service center.
4) Contact manufacturer or service center.

#### Dust blowing from unit when running

**CAUSE:**
1) Full paper filter bag.
2) Paper filter bag not installed properly or off inlet tube.
3) Cloth filter bag dirty.
4) Cloth or paper filter bag is torn.
5) Paper bag is not installed.

**SOLUTION:**
1) Replace filter bag.
2) Re-install or replace paper filter bag properly.
3) Clean cloth filter bag.
4) Replace filter bag.
5) Install paper filter bag.

#### Water blowing from unit when running

**CAUSE:**
1) Tank is full of liquid.
2) Sudsy or foamy liquid is being picked up.

**SOLUTION:**
1) Empty tank.
2) Add defoamer to tank.

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**WARRANTY**

The manufacturer warrants to the original purchaser that products manufactured are free from defects of workmanship and material, provided such goods are installed, operated and maintained in accordance with written manuals or other instructions for a period of 1 year from date of purchase. In case you, as our customer, meet any trouble with your machine, contact your Powr-Flite® representative, who will be happy to be of service to you and will take care of the warranty settlement.

**NOTE:** Alterations and changes made to the machine without written approval of the manufacturer and use of unapproved spare parts will not be covered by warranty.